PAILINT COOPERATION TREATY

From the INTERNATIONAL BUREAU	From the	e IN'	TERN.	ATIC	NAL	BUF	REA	U
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PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

Commissioner **US Department of Commerce** United States Patent and Trademark

Office, PCT

2011 South Clark Place Room

CP2/5C24

Arlington, VA 22202

Date of mailing (day/month/year) O6 April 2001 (06.04.01)	ETATS-UNIS D'AMERIQUE in its capacity as elected Office
International application No.	Applicant's or agent's file reference
PCT/EP00/06795	SANSYL002/MB
International filing date (day/month/year)	Priority date (day/month/year)
27 June 2000 (27.06.00)	28 June 1999 (28.06.99)
Applicant	
ANDRE, Frédéric et al	

1.	The designated Office is hereby notified of its election made:
	X in the demand filed with the International Preliminary Examining Authority on:
	24 January 2001 (24.01.01)
	in a notice effecting later election filed with the International Bureau on:
2.	The election X was
	was not
	made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Authorized officer

S. Mafla

Telephone No.: (41-22) 338.83.38

Facsimile No.: (41-22) 740.14.35

PATENT COOPERATION TREATY

REC'D 0 2 OCT 2001

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's	s or ac	ent's file reference	T					
SANSY	_		FOR FURTHER ACTION	See Notificat Preliminary E	tion of Transmittal of International Examination Report (Form PCT/IPEA/416)			
Internation	al app	lication No.	International filing date (day/mor	th/year)	Priority date (day/month/year)			
PCT/EP	00/06	3795	27/06/2000		28/06/1999			
Internation A61K9/5		ent Classification (IPC) or na	tional classification and IPC					
Applicant								
SANOFI	-SYN	THELABO et al.						
	This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.							
2. This	REPO	ORT consists of a total of	6 sheets, including this cover	sheet.				
()								
3. This	eport	contains indications rela	ting to the following items:					
1	\boxtimes	Basis of the report						
11		Priority						
111			pinion with regard to novelty, in	ventive step an	d industrial applicability			
IV V		Lack of unity of inventio						
V		citations and explanatio	ns suporting such statement	noverty, invent	ive step or industrial applicability;			
VI		Certain documents cite	d					
VII	Ø	Certain defects in the in	- ·		·			
VIII	Ø	Certain observations on	the international application					
Date of sub	missio	n of the demand	Date of	completion of this	s report			
24/01/200	01		28.09.2	001				
		address of the international	Authori	red officer	ASDES My			
preliminary examining authority: European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465				, F ne No. +49 89 23				

EXAMINATION REPORT

International application No. PCT/EP00/06795

I.	Basis	of the	repo	rt
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	and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)): Description, pages:								
	1-1	16	as originally filed						
	Cla	aims, No.:							
	1-2	22	with telefax of	14/09/2001					
	Dra	awings, No.:							
	1-6	3	as originally filed						
2.		With regard to the language , all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.							
	These elements were available or furnished to this Authority in the following language: , which is:								
		the language of a	he language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).						
		the language of publication of the international application (under Rule 48.3(b)).							
		the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).							
3.	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:								
		contained in the in	ternational application	in written form.					
		filed together with	the international applica	ation in computer readable form.					
		furnished subsequ	ently to this Authority in	n written form.					
		furnished subsequ	ently to this Authority in	n computer readable form.					
		The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.							
		The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.							
4.	The	amendments have	resulted in the cancella	ation of:					
		the description,	pages:						
		the claims	Noe :						

1. With regard to the **elements** of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed"

EXAMINATION REPORT

International application No. PCT/EP00/06795

□ ti	ne drawings,	sheets:
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5. This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

- 6. Additional observations, if necessary:
- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

Yes:

Claims 4-6, 9-12, 15-22

No:

Claims 1-3, 7-8, 13-14

Inventive step (IS)

Yes: Cla

Claims 4-6, 15-22

No:

Claims 1-3, 7-12, 13-14

Industrial applicability (IA)

Yes: 0

Claims 1-22

No: Claims

2. Citations and explanations see separate sheet

VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted: see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made: see separate sheet

INTERNATIONAL PRELIMINARY International application No. PCT/EP00/06795 EXAMINATION REPORT - SEPARATE SHEET

R Item V

Reasoned statement under Article 35 (2) PCT with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

V.1 Reference is made to the following documents:

D1: WO 97 23219 A (LABORATOIRES DES PRODUITS ETHIQUES ETHYPHARM) 3 July 1997 (1997-07-03)

D2: WO 95 03052 A (WARNER-LAMBERT) 2 February 1995 (1995-02-02)

D3: EP-A-0 386 967 (YAMANOUCHI) 12 September 1990 (1990-09-12)

D4: WO 93 09785 A (PROCTER & GAMBLE) 27 May 1993 (1993-05-27)

D5: EP-A-0 908 177 (GOLD, OSCAR) 14 April 1999 (1999-04-14)

D6: WO 99 48498 A (GEA FARMACEUTISK FABRIK) 30 September 1999 (1999-09-30)

V.2 Novelty (Art. 33 (2) PCT) and inventive step (Art. 33 (3) PCT)

The subject-matter of claims 1-3, 7-8, and 13-14 is not new in light of Article 33(2) PCT. Additionally, the subject-matter of dependent claim 9-12 does not contain an inventive step in the sense of Article 33(3) PCT.

V.2.a Indeed, the coated core and the pharmaceutical dosage form of independent claims 1 and 13, as well as their embodiments of claims 2-3, 7-9, and 14, are disclosed in:

Claim 1: D1 (p.2 li.5-8, p.5 li.31-36): the core of D1 consists of a coated inert support

Claim 2: D1 (p.4 li.23-24 and claim 6)

Claim 3: D1 (p.5 li.31-36), D3 (col.3 li.9, col.3 li.28-29)

Claim 7: D1 (p.2 li.5-8), D3 (col.2 li.1)

Claim 8: <u>D1</u> (example 5: p.15 li.2, p.21 li.22-23 and 27)

Claim 13: D1 (p.2 li.5-6, p.5 li.31-36, claim 20),

Claim 14: D1 (p.2 li.5-6, p.5 li.31-36),

The functional features "producing a timed pulse release" and "that diffuses into the polymer coating and at a given level provokes a sudden change in the coating's properties" do not allow to unambiguously differentiate the claimed subject-matter from the prior art, because if the technical features are the same the possibility exists that these functional features may also be present.

INTERNATIONAL PRELIMINARY International application No. PCT/PP00/06795 EXAMINATION REPORT - SEPARATE SHEET

V.2.b That the granules may be formed as a tablet is not new (claim 10). Therefore, that these granules may be compressed under the form of minitablets is obvious for a man skilled in the art, unless a specific technical problem were identified and solved. Such is not the case in the current application, thus subject-matter of dependent claim 10 does not contain an inventive step.

V.3.c Document D2 (p.5-9) discloses a controlled drug delivery system comprising a core made of immediate release pellets, which may include a surfactant (p.10 li.36), and a "sustaining layer" which may include a polymethacrylate copolymer of the Eudragit® type. However, the ammonio methacrylate copolymers are not specifically disclosed. The system of D2 is suitable for a time pulse delivery (curves CR1, CR2, and CR9 on Figures 2B, 3A, 4B, and 6). The core may be separated from the coating by a layer of water-soluble polymer (p.8 li.2-7). The Demand does not disclose a specific advantage of selecting an ammonio methacrylate copolymer vs. the copolymers of D2. Thus, the subject-matter of claims 1, 8-12, 13-14 also lacks an inventive step in light of D2 alone.

V.3 The subject-matter of all claims is industrially applicable in the sense of Article 33 (4) PCT.

Re Item VII

Certain defects in the international application

VII.1 Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the documents D1 and D3 is not mentioned in the description, nor are this/these document/s identified therein.

Re Item VIII

Certain observations on the international application

VIII.1 Independent claim 1 (and claims dependent thereof) does not meet the requirements of Article 6 PCT in that the matter for which protection is sought is not clearly defined. The claim attempts to define the subject-matter in terms of the result to

INTERNATIONAL PRELIMINARY International application No... PCT/EP00/06795 EXAMINATION REPORT - SEPARATE SHEET

1

be achieved ("producing a timed pulse release", being a means that diffuses ... properties"), which merely amounts to a statement of the underlying problem. The technical features necessary for achieving this result should be added.

VIII.1 The unclear and unnecessary wordings "not limiting the scope of the present invention" p.6 li.13, and "without limiting it" on p.11 li.24, result in lack of clarity as regards the subject-matter of the claims when interpreted in light of the description (Art.6 PCT).

VIII.2 There is a **discrepancy** between claim 22 and the description on p.10 li.30-31, because the description mentions that the tablet is **press** coated, and not simply coated as stated in claim 22. This confers **lack of clarity of claim 22** when interpreted in light of the description (Art. 6 PCT).

VIII.3 The technical term "non-pareil" on page 11 li.29 appears to be a trade mark and has no generally accepted meaning, in contrary to the requirements of Rule 10 (e) PCT.

VIII.4 The term "type A or B" in claim 3 has no generally accepted meaning, in contrary to the requirements of Rule 10 (e) PCT. Thus, subject-matter of said claim 3 is unclear (Art.6 PCT).

INTERNATION SEARCH REPORT

Inter. Juan Application No PCT/EP 00/06795

A. CLASS	IFICATION OF SUBJECT MATTER		
-IPC-7-	A61K9/50		- Annual Control of the Control of t
According t	o International Patent Classification (IPC) or to both national classi	lication and IPC	
	SEARCHED		
Minimum di IPC 7	ocumentation searched (classification system followed by classific $A61K$	ation symbols)	
Documenta	ation searched other than minimum documentation to the extent that	t such documents are included in the fields se	earched
Electronic o	data base consulted during the international search (name of data	base and, where practical, search terms used)
WPI Da	ita, PAJ, EPO-Internal, CHEM ABS Da	ta	
C. DOCUM	IENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the	relevant passages	Relevant to claim No.
X	WO 97 23219 A (LABORATOIRES DES ETHIQUES ETHYPHARM) 3 July 1997 (1997-07-03)	PRODUITS .	1-3, 7-10,13, 14
Y	claims 1,6,14,15 page 5, line 31 - line 36		11,12
Υ	WO 95 03052 A (WARNER-LAMBERT) 2 February 1995 (1995-02-02) claim 1 page 7, line 26 -page 8, line 7 page 8, line 27 -page 9, line 2	2	11,12
X	EP 0 386 967 A (YAMANQUCHI) 12 September 1990 (1990-09-12) claims 1-3 column 3, line 5 - line 29		1,3, 7-10,13, 14
	column 4, line 11 - line 13	-/	•
X Fur	ther documents are listed in the continuation of box C.	χ Patent family members are listed	in annex.
Special c	categories of cited documents:	*T* later document published after the inte	mational filing date
cons	nent defining the general state of the art which is not idered to be of particular relevance r document but published on or after the international	or priority date and not in conflict with cited to understand the principle or the invention	the application but early underlying the
filing "L" docum which	date nent which may throw doubts on priority claim(s) or h is cried to establish the publication date of another	"X" document of particular relevance; the c cannot be considered novel or cannot involve an inventive step when the do "Y" document of particular relevance; the c	be considered to current is taken alone laimed Invention
'O' docum	on or other special reason (as specified) nent referring to an oral disclosure, use, exhibition or r means nent published prior to the international filing date but	cannot be considered to involve an in- document is combined with one or mo- ments, such combination being obvious in the art.	re other such docu-
later	than the priority date claimed	*&* document member of the same patent	
}	e actual completion of the international search 7 December 2000	Date of mailing of the international sea	исп героп
Name and	I mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,	Authorized officer	
I	Fax: (+31-70) 340-3016	Ventura Amat, A	

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INTERNATION ... SEARCH REPORT

Inten mai Application No PCT/EP 00/06795

			PUI/EP UU	/00/95	l
-=		MON) DOCUMENTS CONSIDERED TO BE RELEVANT			ľ
	Category *	Citation of document, with indication, where appropriate, of the relevant passages		Relevant to claim No.	١
	A	WO 93 09785 A (PROCTER & GAMBLE) 27 May 1993 (1993-05-27) the whole document		1-22	
	Α	EP 0 908 177 A (GOLD, OSCAR) 14 April 1999 (1999-04-14) the whole document		1–22	
	P,A	WO 99 48498 A (GEA FARMACEUTISK FABRIK) 30 September 1999 (1999-09-30) the whole document		1–22	
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Form PCT/ISA/210 (patent family annex) (July 1992)

Client Identifier: SS/SANSYL002/PED

Date of Request: 12/05/01 The Current Database is WPI Your Terms and Connectors Query:

PN(WO 9723219)

Copr. (C) West 2001 No Claim to Orig. U.S. Govt. Works

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199732

Sustained release microgranules comprise carrier coated with active layer of diltiazem, surfactant and binder, then covered with release layer - useful in treatment of arterial hypertension, providing solubilisation and absorption of active agent despite absence of water-soluble acid Patent Assignee: LAB PROD ETHIQUES ETHYPHARM (ETHI-N)

Inventor: DEBREGEAS P; LEDUC G; OURY P; SUPLIE P

Number of Countries: 074

Number of Patents: 015

Patent Family:

Pat	tent No	Kind	Date	App	olicat No	Kind	Date	Week	
WO	9723219	A1	19970703	WO	96FR2040	A	19961223	199732	E
FR	2742660	A1	19970627	FR	9515361	Α	19951222	199733	
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Priority Applications (No Type Date): FR 9515361 A 19951222

Cited Patents: EP 149920; EP 263083; EP 318398; EP 322277; WO 9309767

Patent Details:

Patent No Kind Lan Pg Main IPC Filing Notes WO 9723219 A1 F 70 A61K-031/55

Designated States (National): AL AM AT AU AZ BB BG BR BY CA CH CN CU CZ DE DK EE ES FI GB GE HU IL IS JP KE KG KP KR KZ LK LR LS LT LU LV MD MG MK MN MW MX NO NZ PL PT RO RU SD SE SG SI SK TJ TM TR TT UA UG US UZ VN Designated States (Regional): AT BE CH DE DK EA ES FI FR GB GR IE IT KE LS LU MC MW NL OA PT SD SE SZ UG

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                       B42D-015/10
                                     Based on patent WO 9723219
NO 9802738
                       A61K-000/00
             Α
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             A1 F
                       A61K-031/55
                                     Based on patent WO 9723219
 Designated States (Regional): AT BE CH DE DK ES FI FR GB GR IE IT LI LU
 MC NL PT RO SE SI
CN 1207681
                       A61K-031/55
BR 9612225
            Α
                      A61K-031/55 Based on patent WO 9723219
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                                     Previous Publ. patent AU 9711983
Based on patent WO 9723219
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                                     Based on patent WO 9723219
MX 9805121
                       A61K-031/55
             A1
US 6228395
             B1
                       A61K-009/58 Based on patent WO 9723219
Abstract (Basic): WO 9723219 A
Sustained release microgranules comprise a layer to ensure
   sustained release of an active agent and a neutral, granular carrier
   coated with an active layer containing diltiazem or one of its salts, a
   surfactant and binder.
The layer provides slow or rapid release of the active agent. The
   layer providing slow sustained released is itself coated with a second
   layer containing the active agent, surfactant and binder and over this
   an external layer for rapid release of (I) contained in the second
   active layer. An intermediate layer is optionally intercalated between
   the slow release layer and its coating.
USE - Diltiazem is a calcium antagonist which is used in the
   treatment of arterial hypertension.
ADVANTAGE - The microcapsules are easy to make and despite the
   absence of a water-soluble organic acid, active agent solubilisation
   and absorption levels are equivalent to those achieved in the presence
   of an acid.
Dwq.0/1
Title Terms: SUSTAINED; RELEASE; COMPRISE; CARRY; COATING; ACTIVE; LAYER;
 DILTIAZEM; SURFACTANT; BIND; COVER; RELEASE; LAYER; USEFUL; TREAT; ARTERY;
HYPERTENSIVE; SOLUBLE; ABSORB; ACTIVE; AGENT; ABSENCE; WATER; SOLUBLE; ACID
Derwent Class: A96; B02; B07; P73; P76
International Patent Class (Main): A61K-000/00; A61K-009/58; A61K-031/55;
 A61K-031/554; B42D-015/10
International Patent Class (Additional): A61K-009/16; A61K-009/50;
 A61K-009/52; A61K-047/20; A61K-047/24; A61P-009/12; B32B-007/06;
 B32B-007/12; C07D-281/10; C09J-007/02
File Segment: CPI; EngPI
Manual Codes (CPI/A-N): A12-V01; B06-F03; B12-M10A; B14-F02B
Chemical Fragment Codes (M1):
  *04* F011 F012 F423 H2 H211 H7 H713 H721 J5 J521 L9 L941 M210 M212 M273
M281 M320 M413 M423 M431 M510 M521 M530 M540 M782 M903 M904 R032
R052 V743 R00546-M R00546-Q 01825
Chemical Fragment Codes (M2):
  *01* A111 A960 C710 K0 K4 K421 M225 M231 M272 M281 M320 M411 M431 M620
M630 M782 M903 M904 Q616 R032 R052 R05327-M
 *02* D015 E660 G013 G100 H1 H103 H181 H2 H211 H5 H541 H8 J0 J011 J2 J221
J5 J521 L9 L941 M1 M113 M210 M211 M262 M272 M273 M281 M282 M312 M321
M332 M342 M383 M391 M412 M431 M511 M520 M531 M540 M782 M903 M904
P526 R032 R052 R04284-M 01825
 *03* G011 G100 J0 J012 J2 J232 M210 M212 M272 M282 M320 M414 M431 M510
M520 M531 M540 M782 M903 M904 M910 Q614 R032 R052 R00507-M 01825
Polymer Indexing (PS):
 <01>
  *001* 018; G0635 G0022 D01 D12 D10 D23 D22 D31 D41 D51 D53 D58 D75 D86
F71; H0000; S9999 S1412 S1401
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002 018; ND01; Q9999 Q7250; Q9999 Q8027 Q7987; Q9999 Q7523; N9999 N7330 N7023; K9723 *003* 018; Q9999 Q6791 <02> *001* 018; G0384-R G0339 G0260 G0022 D01 D12 D10 D26 D51 D53 D58 D63 F41 F89; H0000; H0011-R; S9999 S1423 S1401; P0088 *002* 018; ND01; Q9999 Q7250; Q9999 Q8037 Q7987; Q9999 Q7523; N9999 N7330 N7023; K9723 *003* 018; N9999 N7147 N7034 N7023; Q9999 Q7114-R <03> *001* 018; R00351 G1558 D01 D23 D22 D31 D42 D50 D73 D82 F47; H0000; P0055 ; P8004 P0975 P0964 D01 D10 D11 D50 D82 F34; M9999 M2153-R; M9999 *002* 018; ND01; Q9999 Q7250; Q9999 Q8037 Q7987; Q9999 Q7523; N9999 N7330 N7023; K9723 Ring Index Numbers: 01825

> Derwent Registry Numbers: 0507-U; 0546-S; 0546-U Specific Compound Numbers: R05327-M; R04284-M; R00507-M; R00546-M; R00546-Q

Inter. anal Application No PCT/EP 00/06795

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 A61K9/50

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\begin{array}{ll} \text{Minimum documentation searched (classification system tollowed by classification symbols)} \\ \text{IPC 7} & \text{A61K} \end{array}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

WPI Data, PAJ, EPO-Internal, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
Х	WO 97 23219 A (LABORATOIRES DES PRODUITS ETHIQUES ETHYPHARM) 3 July 1997 (1997-07-03)	1-3, 7-10,13, 14		
Υ	claims 1,6,14,15 page 5, line 31 - line 36	11,12		
Y	WO 95 03052 A (WARNER-LAMBERT) 2 February 1995 (1995-02-02) claim 1 page 7, line 26 -page 8, line 7 page 8, line 27 -page 9, line 22	11,12		
X	EP 0 386 967 A (YAMANQUCHI) 12 September 1990 (1990-09-12) claims 1-3 column 3, line 5 - line 29 column 4, line 11 - line 13 -/	1,3, 7-10,13, 14		

Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
Special categories of cited documents: 'A' document defining the general state of the art which is not considered to be of particular relevance 'E' earlier document but published on or after the international filing date 'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) 'O' document referring to an oral disclosure, use, exhibition or other means 'P' document published prior to the international filing date but later than the priority date claimed	 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
7 December 2000	14/12/2000
Name and mailing address of the ISA	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340-240, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Ventura Amat, A

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Inten Inal Application No PCT/EP 00/06795

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C.(Continu	ation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category °	Citation of document, with indication, where appropriate, of the relevant passages		Relevant to claim No.
A	WO 93 09785 A (PROCTER & GAMBLE) 27 May 1993 (1993-05-27) the whole document		1-22
Α	EP 0 908 177 A (GOLD, OSCAR) 14 April 1999 (1999-04-14) the whole document		1-22
P,A	WO 99 48498 A (GEA FARMACEUTISK FABRIK) 30 September 1999 (1999-09-30) the whole document		1-22

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INTERNATIONAL SEARCH REPORT Information on patent family members

Inten anal Application No PCT/EP 00/06795

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cited in search report		date		member(s)	date
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PATENT COOPERATION TREATY

REC'D	0 2	OCT	2001
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's	or agent's file reference		See Notification of Transmittal of International
SANSYL	002/MW	FOR FURTHER ACTION	Preliminary Examination Report (Form PCT/IPEA/416)
Internationa	al application No.	International filing date (day/monti	n/year) Priority date (day/month/year)
PCT/EPC	00/06795	27/06/2000	28/06/1999
Internationa A61K9/5		r national classification and IPC	
Applicant			
SANOFI-	SYNTHELABO et al.		
	nternational preliminary ex s transmitted to the applica		by this International Preliminary Examining Authority
2. This f	REPORT consists of a total	of 6 sheets, including this cover s	heet.
b	een amended and are the		e description, claims and/or drawings which have containing rectifications made before this Authority ons under the PCT).
These	e annexes consist of a tota	l of 4 sheets.	
3. This r	eport contains indications	relating to the following items:	
I	☑ Basis of the report		
II	☐ Priority		
III	☐ Non-establishment	of opinion with regard to novelty, inv	ventive step and industrial applicability
IV	☐ Lack of unity of inve	ention	
٧		at under Article 35(2) with regard to ations suporting such statement	novelty, inventive step or industrial applicability;
VI	☐ Certain documents	cited	
VII	□ Certain defects in the last of	e international application	
VIII	□ Certain observation	s on the international application	
Date of sub	mission of the demand	Date of	completion of this report
24/01/200	01	28.09.20	001
	nailing address of the internati examining authority:	onal Authoriz	ed officer
<u></u>	European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523	Couzy	F (managed)
	Fax: +49 89 2399 - 4465	·	ne No. +49 89 2399 7503

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

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International application No. PCT/EP00/06795

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 Basis of the I 	report
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1.	With regard to the elements of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)): Description, pages:							
	1-1	6	as originally filed					
	Cla	ims, No.:						
	1-2	2	with telefax of	14/09/2001				
	Dra	wings, No.:						
	1-6		as originally filed					
2.		With regard to the language , all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.						
	These elements were available or furnished to this Authority in the following language: , which is:							
		the language of a	translation furnished f	or the purposes of the international search (under Rule 23.1(b)).				
		the language of pu	ublication of the interna	ational application (under Rule 48.3(b)).				
		the language of a 55.2 and/or 55.3).		or the purposes of international preliminary examination (under Rule				
3.				acid sequence disclosed in the international application, the rried out on the basis of the sequence listing:				
		contained in the in	iternational application	in written form.				
		☐ filed together with the international application in computer readable form.						
		furnished subsequ	ently to this Authority	in written form.				
		furnished subsequ	ently to this Authority	in computer readable form.				
		□ The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.						
		The statement tha listing has been fu		ded in computer readable form is identical to the written sequence				
4.	The	amendments have	resulted in the cance	llation of:				
		the description,	pages:					
		the claims,	Nos.:					

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/EP00/06795

		the drawings,	sheets:			
5.		This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)):				
		(Any replacement sh report.)	eet containing such amendments must be referred to under item 1 and annexed to this			
6.	Add	litional observations, i	f necessary:			

- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N) Yes: Claims 4-6, 9-12, 15-22

No: Claims 1-3, 7-8, 13-14

Inventive step (IS) Yes: Claims 4-6, 15-22

No: Claims 1-3, 7-12, 13-14

Industrial applicability (IA) Yes: Claims 1-22

No: Claims

2. Citations and explanations see separate sheet

VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted: see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made: see separate sheet

Form PCT/IPEA/409 (Boxes I-VIII, Sheet 2) (July 1998)

EXAMINATION REPORT - SEPARATE SHEET

The state of the s

Re Item V

Reasoned statement under Article 35 (2) PCT with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

V.1 Reference is made to the following documents:

D1: WO 97 23219 A (LABORATOIRES DES PRODUITS ETHIQUES ETHYPHARM) 3 July 1997 (1997-07-03)

D2: WO 95 03052 A (WARNER-LAMBERT) 2 February 1995 (1995-02-02)

D3: EP-A-0 386 967 (YAMANOUCHI) 12 September 1990 (1990-09-12)

D4: WO 93 09785 A (PROCTER & GAMBLE) 27 May 1993 (1993-05-27)

D5: EP-A-0 908 177 (GOLD, OSCAR) 14 April 1999 (1999-04-14)

D6: WO 99 48498 A (GEA FARMACEUTISK FABRIK) 30 September 1999 (1999-09-30)

V.2 Novelty (Art. 33 (2) PCT) and inventive step (Art. 33 (3) PCT)

The subject-matter of claims 1-3, 7-8, and 13-14 is not new in light of Article 33(2) PCT. Additionally, the subject-matter of dependent claim 9-12 does not contain an inventive step in the sense of Article 33(3) PCT.

V.2.a Indeed, the coated core and the pharmaceutical dosage form of independent claims 1 and 13, as well as their embodiments of claims 2-3, 7-9, and 14, are disclosed in:

Claim 1: D1 (p.2 li.5-8, p.5 li.31-36): the core of D1 consists of a coated inert support

Claim 2: D1 (p.4 li.23-24 and claim 6)

Claim 3: D1 (p.5 li.31-36), D3 (col.3 li.9, col.3 li.28-29)

Claim 7: D1 (p.2 li.5-8), D3 (col.2 li.1)

Claim 8: D1 (example 5: p.15 li.2, p.21 li.22-23 and 27)

Claim 13: D1 (p.2 li.5-6, p.5 li.31-36, claim 20),

Claim 14: D1 (p.2 li.5-6, p.5 li.31-36),

The functional features "producing a timed pulse release" and "that diffuses into the polymer coating and at a given level provokes a sudden change in the coating's properties" do not allow to unambiguously differentiate the claimed subject-matter from the prior art, because if the technical features are the same the possibility exists that these functional features may also be present.

V.2.b That the granules may be formed as a tablet is not new (claim 10). Therefore, that these granules may be compressed under the form of minitablets is obvious for a man skilled in the art, unless a specific technical problem were identified and solved.

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Such is not the case in the current application, thus subject-matter of dependent claim 10 does not contain an inventive step.

V.3.c Document D2 (p.5-9) discloses a controlled drug delivery system comprising a core made of immediate release pellets, which may include a surfactant (p.10 li.36), and a "sustaining layer" which may include a polymethacrylate copolymer of the Eudragit® type. However, the ammonio methacrylate copolymers are not specifically disclosed. The system of D2 is suitable for a time pulse delivery (curves CR1, CR2, and CR9 on Figures 2B, 3A, 4B, and 6). The core may be separated from the coating by a layer of water-soluble polymer (p.8 li.2-7). The Demand does not disclose a specific advantage of selecting an ammonio methacrylate copolymer vs. the copolymers of D2. Thus, the subject-matter of claims 1, 8-12, 13-14 also lacks an inventive step in light of D2 alone.

V.3 The subject-matter of all claims is industrially applicable in the sense of Article 33 (4) PCT.

Re Item VII

Certain defects in the international application

VII.1 Contrary to the requirements of Rule 5.1(a)(ii) PCT, the relevant background art disclosed in the documents D1 and D3 is not mentioned in the description, nor are this/these document/s identified therein.

Re Item VIII

Certain observations on the international application

VIII.1 Ind p nd nt claim 1 (and claims dependent thereof) does not m et the requir ments of Articl 6 PCT in that the matter for which protection is sought is not clearly defined. The claim attempts to define the subject-matter in terms of the result to

INTERNATIONAL PRELIMINARY International application No. PCT/EP00/06795 EXAMINATION REPORT - SEPARATE SHEET

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be achieved ("producing a timed pulse release", being a means that diffuses ... properties"), which merely amounts to a statement of the underlying problem. The technical features necessary for achieving this result should be added.

VIII.1 The unclear and unnecessary wordings "not limiting the scope of the present invention" p.6 li.13, and "without limiting it" on p.11 li.24, result in lack of clarity as regards the subject-matter of the claims when interpreted in light of the description (Art.6 PCT).

VIII.2 There is a **discrepancy** between claim 22 and the description on p.10 li.30-31, because the description mentions that the tablet is **press** coated, and not simply coated as stated in claim 22. This confers **lack of clarity of claim 22** when interpreted in light of the description (Art. 6 PCT).

VIII.3 The technical term "non-pareil" on page 11 li.29 appears to be a trade mark and has no generally accepted meaning, in contrary to the requirements of Rule 10 (e) PCT.

VIII.4 The term "type A or B" in claim 3 has no generally accepted meaning, in contrary to the requirements of Rule 10 (e) PCT. Thus, subject-matter of said claim 3 is unclear (Art.6 PCT).

PHARMACEUTICAL DOSAGE FORMS FOR CONTROLLED RELEASE PRODUCING AT LEAST A TIMED PULSE

The present invention relates to controlled release dosage forms producing at least a timed pulse, that is a rapid and complete controlled release of a pharmaceutical substance a fixed time after administration.

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Most pharmaceutically active substances administrated orally are given as conventional immediate release or rapid release forms. Thus, provided drug release and absorption are rapid, the concentration time profile of the active substance in the blood or other body compartment depends on the kinetics of elimination of the molecule from the body, and on the distribution and kinetics of distribution in different body compartments and tissues.

This limits the time the drug spends in the body components and thus the time of action of the drug. For this reason, in order to increase the residence time of the drug, prolonged release dosage forms are used, allowing less frequent dosing. In the past, it has often been considered for most drugs that there is an optimum plasma level, and thus the best formulation will be one that gives blood plasma concentration profiles as near constant as possible, and allows reduced dosing frequency.

However such release patterns giving constant plasma levels are not always optimal.

Physiological processes are indeed most of the time not constant over time and circadian rhythms have been shown for almost all bodily functions, as well as symptoms of certain diseases.

For example, myocardial infarction and ischemia and angina pectoris, attacks are more frequent in morning hours 6 - 12 am, and occur particularly in the 4 hours following awaking. Thus it would be preferable in the treatment of these diseases to ensure relatively high blood levels of the drug over that period. For example, an evening administration at 21.00 could then imply an increased release rate about 7-10 hours after administration.

Examples of other diseases and symptoms showing a circadian pattern are inflammatory diseases, nocturnal asthma, migraine headache, ulcer, including perforated ulcer, intractable pain and pain from rheumatoid arthritis.

Controlled release dosage forms producing a timed pulse are therefore particularly adapted in the treatment of the here above cited diseases and symptoms thereof. In other words, they can be used for the corresponding chronotherapeutic treatments.

It is also well known that drug release in the form of a pulse rather than a steady slow release may reduce loss by a saturable first-pass effect as in the case of levadopa or propoxyphene. In addition, certain receptors are inactivated by prolonged stimuli, and a pulsed, or on-off delivery can overcome this effect.

As another advantage timed release can allow targeting of a drug to a given site of the gastrointestinal tract, in particular the colon. This depends on the near constant transit time of a pharmaceutical dosage form through the small intestine. A rapid release of the drug in the colon may have advantages in allowing a high local concentration and improved absorption, since absorption of many drugs is much slower and less complete from the colon than from the small intestine, and absorption may become the rate-limiting step rather than release from the dosage form.

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It is therefore clear that formulations producing a timed pulse are useful, for example, as described above, for obtaining a non-constant blood plasma concentration profile compatible with and optimal for the therapeutic objective, or for compensating the differences in the rate and extent of absorption in different portions of the gastro-intestinal tract, and so obtaining minimally fluctuating blood levels over the entire dosing period.

Dosage forms for controlled release producing at least a timed pulse may also be useful as complementary treatment of an initial treatment. For example, the effect of an initial active substance, which acts rapidly may be suppressed or completed by a second active substance released a fixed time after administration of the dosage form comprising both of the active substances.

Until now, one of the known methods of achieving a timed pulse from a single galenic entity consists in coating a core comprising the active substance with a polymer coating comprising at least one or more methacrylate copolymers containing quaternary ammonium groups. These are referred to as ammonio methacrylate copolymers.

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Dosage forms formulated from these here above described coated cores can give sigmoidal release profiles but not real timed pulse profiles. In other words the achieved release rate is often not rapid enough. And another disadvantage of this technique is related to the fact that a large amount of the drug is not released from the coated cores.

The first object of the present invention is then related to a pharmaceutical dosage form for a timed pulse release, whereby the release rate is zero or very low during a fixed time and then the whole of the drug comprised in the dosage form is released rapidly.

Indeed the applicant has found surprisingly that the addition of small quantities of a surfactant into a core comprising the active substance, which is coated with at least one or more ammonio methacrylate copolymer, as described above, give a delayed accelerated pulse, and substantially more complete release of the drug.

The term "particle" in the whole description encompasses all galenic entities variously known as pellets, beads, granules or spheroids.

The core may be a tablet or a particle and the dosage form may be monolithic, that is a single tablet, or multiparticulate, that is either several tablets or a large number of particles. Multiple particles may be within a capsule. Alternatively a large number of particles may be compressed into a tablet which disintegrates in aqueous fluids, releasing the particles.

For reasons of simplicity, in the whole description, the resulting particle or tablet is named "delayed release particle", or "delayed release tablet" or more generally "delayed release coated core".

Thus the present invention, as a first object, provides delayed release coated cores comprising an active substance in their core and a polymer coating comprising at least one or more ammonio methacrylate copolymer, characterised in that the core comprises at least a surfactant.

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The present invention also provides monolithic or multiparticulate pharmaceutical dosage forms comprising such delayed release coated cores, producing one unique timed pulse.

The present invention also provides the method of manufacture of the delayed release coated cores and the pharmaceutical dosage forms containing them.

Ammonio methacrylate can be of two types, A and B. These are for example marketed by Röhm Pharma as Eudragit[®] RS and Eudragit[®] RL, respectively. Type A, like Eudragit[®] RS, is relatively impermeable to water and small molecules, and Eudragit[®] RL is relatively permeable.

According to the invention other polymers and pharmaceutical adjuvants well known to persons with ordinary skill in the art of pharmaceutical formulation may also be incorporated in the coating. The polymers may include cellulosic derivatives such as ethylcellulose or hydroxypropylmethylcellulose (ou hypromellose), and other adjuvants are plastifiers such as diacetylated monoglycerides or triethyl citrate, and antitack agents such as talc.

According to the present invention the additional surfactant is either cationic or amphoteric and/or zwitterionic in nature.

In fact, an additional surfactant diffuses into the polymer coating, and at a given level provokes a sudden change in the film's properties.

Examples of such cationic surfactants are trimethyl-dimyristoyl-ammonium propionate, dimethyl-dioctadecyl-ammonium bromide, trimethyl-cetyl-ammonium bromide (CTAB), dimethyl-didodecyl-ammonium bromide (DDAB(12)), benzalkonium chloride, cetylpyridinium chloride or cetrimide.

Other salts of the above cationic surfactants may equally be employed.

Preferred examples of cationic surfactants are benzalkonium chloride and cetylpyridinium chloride.

Examples of zwitterionic surfactants are the N-alkylbetaines, the C-alkylbetaines, the N-alkylamidobetaines such as cocamidopropylbetain; the N-alkylglycines and the phosphatidylcholines or lecithins.

The present invention also extends to the use of mixtures of cationic and/or zwitterionic surfactants especially mixtures of the afore mentioned surfactants.

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Suitable active substances may be selected from, for example, hormones, polysaccharides, polypeptides, steroids, hypnotics and sedatives, psychic energizers, tranquilizers, anticonvulsants, muscle relaxants, antiparkinson agents, contractants. sympathomimetics, anti-inflammatories, muscle analgesics, polypeptides and proteins capable of eliciting physiological effects, diuretics, lipid neoplastics, antineoplastics, agents, agents, antiandrogenic regulating hypoglycemics, antienteritis agents, and diagnostic agents.

Exemples of active substance useful in this invention include diltiazem, theophylline, felodipine, verapamil, clonidine, acebutolol, alprenolol, betaxolol, metoprolol, nadolol, propranolol, timolol, captopril, enalapril, fosinopril, tiapamil, gallopamil, amlodipine, nitrendipine, nisoldipine, nicardipine, felodipine, molsidamine, indomethacin, sulindac, indoprofen, ketoprofen, flurbiprofen, fenbufen, fluprofen, diclofenac, tiaprofenic acid, naproxen, mizolastin, terbutaline, salbutamol, betamethasone, prednisone, methylprednisone, dexamethasone, prednisolone, sumatriptan, naratriptan, cimetidine, ranitidine, famotidine, nizatidine, omeprozole, morphine, fenoprofen, ibuprofen, ketoprofen, alclofenac, mefenamic, alfuzosin, prazosin, tamsulosin, levodopa and methyldopa, their salts and pharmacologically active esters.

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In advantageous embodiments, dosage forms may be formulated in order to obtain a timed pulse release independent of the pH. The preferred manner to achieve such a release, in the case of a basic drug is to add a pharmaceutically acceptable organic acid into the dosage form, according to methods known from one skilled in the art. Such dosage forms are preferred.

These pharmaceutically acceptable organic acids can be chosen for example among maleic, tartaric, malic, fumaric, lactic, citric, adipic or succinic acid and their acid salts where these exist, in the form of racemates or isomers, where these exist. According to the invention, acids particularly preferred are tartaric, fumaric, citric, and succinic and their acid salts.

The amount of cationic or zwitterionic surfactant which may be used with the present invention may vary but preferably is between 10 and 50% with respect to the amount of ammonio methacrylate copolymer in the coating.

The dosage forms according to the present invention include capsules, tablets, multicoated tablets, granulates.

Various formulations, not limiting the scope of the present invention, illustrating the first object of the invention, that is pharmaceutical dosage forms producing one unique timed pulse, are described hereafter:

(1) Delayed release particles containing a drug:

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These are particles of dimension for example 0.2 to 2 mm diameter, comprising in addition to the drug at least a cationic surfactant in the core and with a polymer coating comprising at least one or more ammonio methacrylate copolymers.

The particles may be manufactured by any of the methods well known to one skilled in the art: granulation in a high speed granulator, extrusion followed by spheronisation, gradual coating of a sphere with a mixture comprising the drug etc. The sphere may consist of any commonly used pharmaceutical substance, sucrose, sucrose and starch, mannitol, microcrystalline cellulose.

The particles are coated for delayed release with a coating comprising one or more ammonio methacrylate copolymers. In addition the coating may comprise one or more other polymers impermeable to water and to drug molecules, such as ethylcellulose, cellulose acetate, cellulose acetate butyrate, polyvinyl chloride, polyvinylacetate. The coating may also comprise one or more polymers which are permeable to water, such as hydroxypropylmethylcellulose, hydroxyethylcellulose.

The composition of the mixture and the amount of coating applied is adjusted to allow gradual hydration of the film and a delayed release profile.

The core may comprise other substances necessary, in particular an organic acid to maintain the pH at the interior of the particle constant. In an advantageous embodiment of the invention the core is separated from the outer coating by a layer of water soluble polymers such as hydroxypropylmethylcellulose, hydroxyethylcellulose, and polyvinylpyrrolidone.

The particles may be filled in a unique dosage form as a gelatin capsule.

(2) Delayed release tablets comprising a drug and at least a cationic surfactant in the core and with a polymer coating comprising at least one or more ammonio methacrylate copolymers.

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These are formulated by the methods well known to one skilled in the art.

In addition to the drug and the cationic surfactant they can comprise inert pharmaceutical excipients, including one or more diluants, for example microcrystalline cellulose, lactose, mannitol, starch; and may contain other excipients.

These can include one or more binders, for example hydroxypropylmethylcellulose, ethylcellulose and povidone, lubricants, for example magnesium stearate, glyceryl stearate, and glyceryl behenate, disintegrants, for example crospovidone, sodium starch glycolate and croscarmellose, glidants, for example talc and colloidal silicon dioxide. In particular a pharmaceutically acceptable acid may be added to ensure liberation of the basic active substances independent of the pH of the external medium.

The tablets can be prepared by compression of a simple mixture or a granulate, followed by coating with a polymer solution.

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Minitablets which are also emcompassed in the invention are tablets of dimension 3 mm or less. They can be used for achieving dosage forms for timed pulse release. They can be manufactured using the same components as described above.

The delayed release tablets can be coated with a layer of polymer coating similar to those described for the multiparticulate systems above. However except in the case of the minitablets some modification of the coating may be required because of the difference in surface area of the dosage form.

It is usually necessary to apply a thicker coating on the tablet than on the particles, and thus a higher proportion of water-permeable polymers can be required in the coating composition. The core may also be separated from the outer coating by a layer of water soluble polymers such as hydroxypropylmethylcellulose, hydroxyethylcellulose, and polyvinylpyrrolidone.

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The delayed release tablets or minitablets may be used alone. The minitablets may also been filled into envelopes such as hard gelatine capsules.

Moreover, as a further object, the invention also encompasses all dosage forms comprising delayed release coated cores according to the invention combined together to give a "stepped" release profile or with other galenic entities. These other galenic entities can for example be immediate or sustained release systems.

As described above, these further dosage forms can also be used for example in chronotherapeutic treatments, to overcome the first pass effect, or to improve the absorption according to a given part of the gastrointestinal tract.

The other galenic entities may contain the same active substance as the delayed release entity or a different active substance. Indeed, when comprising two different active substance, dosage forms can for example be formulated in order to obtain the complementary treatment described hereinabove.

In particular an object of the present invention is related to pharmaceutical compositions for timed dual release, whereby a first release pulse occurs immediately and a second release pulse is delayed to a fixed time.

Examples of the different types of profiles which may be obtained by combining formulations according to the invention with other galenic entities are shown in figure 1.

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The following formulations illustrate this further object of the invention, that is dosage forms comprising delayed release coated cores according to the invention combined together to give a "stepped" release profile or with other galenic entities:

(1) Capsule comprising the delayed release particles or minitablets according to the invention and an immediate and/or sustained release entities

The required amount of delayed release particles or minitablets according to the invention are combined with one or both of the following

- (i) immediate release (uncoated) particles or minitablets or an immediate release granulate or powder
 - (ii) sustained release particles or minitablets (coated, slow release)

in hard gelatine capsules of the required size.

Particles or minitablets with different delayed release profiles may also be combined to give a "stepped" release profile.

(2) A tablet comprising delayed release particles according to the invention imbedded in a rapidly disintegrating matrix.

The matrix may also comprise the drug substance. Sustained (slow) release particles may be included in addition to the delayed release particles.

Alternatively the tablet may consist of a mixture of delayed release particles and of immediate release non-coated particles comprising the active substance, imbedded in a matrix free from the drug.

Alternatively the delayed release particles may be furthermore coated with a layer comprising the drug and other excipients allowing immediate release from that layer, imbedded in a matrix free from the drug.

Alternatively the delayed release tablet may consist of one or more layers comprising delayed release particles comprising the drug, imbedded in a matrix free from the drug and one or more layers comprising the drug in an immediate release matrix.

The matrix surrounding the particles should preferably be formulated so that the compression into tablets does not interfere with the integrity of the membrane surrounding the pellets. On contact with fluid the tablet disintegrates, releasing the drug rapidly, from the matrix, or the immediate release pellets, or from the immediate release particle coating, or from the immediate release layer, and then, after a fixed interval of time, releases the drug from the delayed release particles.

In the case of a basic drug the particle may be formulated with a pharmaceutically acceptable organic acid so as to maintain the micro-pH of the particle during release in the neutral pH conditions.

The matrix can consist of inert pharmaceutical substances such as well known to one skilled in the art of pharmaceutical formulation. In particular the matrix can include one or more diluants such as microcrystalline cellulose, lactose, mannitol, starch and one or more disintegrants, for example crospovidone, sodium starch glycolate and croscarmellose. Other excipients may also be included, lubricants, for example magnesium stearate, glyceryl stearate, and glyceryl behenate, binders, for example hydroxypropylmethylcellulose, ethylcellulose and povidone, glidants, for example talc and colloidal silicon dioxide.

(3) Capsule comprising one or more immediate release tablets and one or more delayed release tablets.

The delayed release tablets are prepared as described above. Immediate release tablets can be made exactly the same way, except they are uncoated, do not require a cationic surfactant and do not normally require addition of an acid. Instead of or as well as the immediate release tablet, one or more sustained (slow) release tablets may be included in the formulation.

(4) Multicoated tablets

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Delayed release tablets are prepared as described above and press coated with an immediate release soluble or disintegrable coating.

WO 01/00182

Figure 1 shows examples *in vitro* release profiles, where the full curve shows a delayed release profile (TR), the dashed curve shows the combination of an immediate release with a delayed release profile (IR + TR), and the dotted curve shows the combination of both immediate release and sustained release profiles with a delayed release profile (IR + SR + TR).

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Figure 2 shows an *in vitro* dissolution profile of the coated pellets containing alfuzosin hydrochloride of example 1.

Figure 3 shows an *in vitro* dissolution profile of the coated pellets containing alfuzosin hydrochloride of comparative example 1.

Figure 4 shows an *in vitro* dissolution profile of the coated pellets containing alfuzosin hydrochloride of example 2.

Figure 5 shows an *in vitro* dissolution profile of the coated pellets containing alfuzosin hydrochloride of example 3.

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Figure 6 shows an *in vitro* dissolution profile of the coated pellets containing alfuzosin hydrochloride of comparative example 3.

The examples which follow illustrate the invention without limiting it:

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<u>Example 1</u>: Capsules containing alfuzosine hydrochloride and cetylpyridinium chloride - slow release after a long interval

3325 g of non-pareil beads 16/18 mesh were loaded with alfuzosin hydrochloride by coating in a GPCG3 fluid bed coater-dryer with a suspension of the following condition

alfuzosin hydrochloride	5.0 %	87.5 g
Polyvinyl alcohol ¹	5.0 %	87.5 g
purified water	90.0 %	1575 g

¹ Mowiol 5-88[®] commercialised by Chimidis Hoechst

1100 g of these alfuzosin-coated beads were then coated in a GPCG1 fluid bed coater-dryer using a suspension of the following composition:

cetylpyridinium chloride	4.3 %	43.4 g
succinic acid	4.7 %	46.9 g
hydroxypropylmethylcellulose ²	5.9 %	59.0 g
purified water	42.5 %	425.0 g
isopropanol	42.5 %	425.0 g

²Pharmacoat 603[®] commercialised by Shin-Etsu

Finally 1000 g of beads above described were coated using a polymer solution of the following composition:

ammonio	methacrylate	5.1 %	119.0 g
copolymer Type B ³			
ammonio copolymer Type A ⁴	methacrylate	0.3 %	7.0 g
acetylated monoglycerides ⁵		0.6 %	14.0 g
isopropanol		56.4 %	1316.0 g
acetone		37.6 %	877.3 g

³ Eudragit[®] RS100 commercialised by Röhm Pharma

The dissolution of the beads was measured using the method described in the European pharmacopoeia with the rotating paddle apparatus, at a stirring speed of 100 rpm. Dissolution medium was 500 mL, 0.01M hydrochloric acid at 37° C \pm 0.5°C. The amount of alfuzosine dissolved was measured by UV spectrophotometry at 330 nm. The dissolution curve obtained is shown in figure 2.

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⁴ Eudragit[®] RL100 commercialised by Röhm Pharma

⁵ Eastman 9-45 commercialised by Eastman

<u>Comparative example 1</u>: Capsules containing alfuzosine hydrochloride (without cetylpyridinium chloride)

1100 g of the alfuzosin-coated beads, prepared as described in example 1 were coated using a suspension of the following composition:

succinic acid	7.0 %	46.2 g
hydroxypropylmethylcellulose ¹	8.8 %	58.3 g
purified water	42.1 %	277.9 g
isopropanol	42.1 %	277.9 g

¹ Pharmacoat 603[®] commercialised by Shin-Etsu

Finally 1000 g of beads above described were coated using a polymer solution as described in example 1

The dissolution profil of the pellets was determined. The dissolution method was that described in example 1. The dissolution curve obtained is shown in figure 3.

Example 2: Coated pellets

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Delayed release pellets containing alfuzosin hydrochloride, tartaric acid and cetylpyridinium chloride as cationic surfactant

1000 g of nonpareil beads 16/18 mesh were coated using a suspension with the following composition:

6.0 %	78.0 g
4.0 %	53.0 g
3.0 %	39.0 g
1.4 %	18.2 g
43.8 %	557 g
43.8 %	557 g
	4.0 % 3.0 % 1.4 % 43.8 %

¹ Pharmacoat 603[®] commercialised by Shin-Etsu

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The pellets were then loaded with alfuzosin hydrochloride by coating with the following solution, in a GPCG1 fluid bed coater-dryer:

alfuzosin hydrochloride	8.3 %	78 g
povidone K30 ²	8.3 %	78 g
ethanol	83.4 %	784 g

² Kollidon[®] commercialized by BASF

Finally 1000 g of the pellets were coated using a polymer solution of the following composition :

ammonio	methacrylate	11.40 %	83.4 g
copolymer Type B ³			
ammonio	methacrylate	0.93 %	6.8 g
copolymer Type A 4			
triethyl citrate		1.37 %	10.0 g
isopropanol		51.80 %	379.0 g
acetone		34.50 %	252.0 g

³ Eudragit[®] RS100 commercialised by Röhm Pharma

The dissolution profile of the pellets in 0.01 M hydrochloric acid was measured using the method described in example 1. The dissolution curve obtained is shown in figure 4.

Example 3: Coated pellets:

Delayed release pellets containing alfuzosin hydrochloride, succinic acid and cocamidopropylbetain as a zwitterionic surfactant

1000 g of nonpareil beads 16/18 mesh were coated using a suspension with the following composition,

⁴ Eudragit[®] RL100 commercialised by Röhm Pharma

succinic acid	5.63 %	78.0 g
hydroxypropylmethylcellulose ¹	3.82 %	53.0 g
cocamidopropylbetain ²	2.81 %	39.0 g
purified water	43.87 %	608 g
isopropanol	43.87 %	608 g

¹ Pharmacoat 603® commercialised by Shin-Etsu

The pellets were then loaded with alfuzosin hydrochloride as described in example 2

Finally 1000 g of the pellets were coated using a polymer solution of the following composition:

ammonio	methacrylate	11.40 %	208.5 g
copolymer Type B ³			
ammonio	methacrylate	0.93 %	17 g
copolymer Type A 4			
triethyl citrate		1.37 %	25 g
isopropanol		51.80 %	947.5 g
acetone		34.50 %	630 g

³ Eudragit[®] RS100 commercialised by Röhm Pharma

After drying in a ventilated oven, at 30°C for 24 h the dissolution profile of the pellets in 0.01 M hydrochloric acid was measured using the method described in example 1. It is shown in figure 5.

Comparative example 3: coated pellets without surfactant

1000 g of non-pareil beads 16/18 mesh were coated using a suspension with the following composition

² Amonyl[®] 380LC commercialised by Seppic

⁴ Eudragit[®] RL100 commercialised by Röhm Pharma

WO 01/00182 PCT/EP00/06795

succinic acid	5.99 %	78.0 g
hydroxypropylmethylcellulose 1	4.07 %	53.0 g
purified water	44.97 %	585.5 g
isopropanol	44.97 %	585.5 g

¹ Pharmacoat 603® commercialised by Shin-Etsu

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The beads were then loaded with alfuzosin hydrochloride according to example 1 and finally coated with polymer using the same methods and composition as described in example 3. The dissolution profiles of the pellets were measured as described in example 1. They are shown in figure 6.

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Claims

- A delayed release coated core comprising an active substance in its core and a polymer coating comprising at least one or more ammonio methacrylate copolymers, characterised in that the core comprises at least one ore more surfactants.
- 2. A delayed release coated core according to claim 1, characterised in that the surfactants are cationic or zwitterionic in nature.
- 3. A delayed release coated core according to claim 1 or 2, characterised in that the ammonio methacrylate copolymers are of type A or B.
- 4. A delayed release coated core according to anyone of claim 1 to 3, characterised in that the cationic surfactants are chosen among trimethyl-dimyristoyl-ammonium propionate, dimethyl-dioctadecyl-ammonium bromide, trimethyl-cetyl-ammonium bromide, dimethyl-didodecyl-ammonium bromide, benzalkonium chloride, cetylpyridinium chloride and cetrimide.
- 5. A delayed release coated core according to anyone of claim 1 to 3, characterised in that the zwitterionic surfactants are chosen among N-alkylbetaines, C-alkylbetaines, N-alkylamidobetaines, N-alkylglycines, phosphatidylcholines and lecithins.
- 6. A delayed release coated core according to claim 5, characterised in that the zwitterionic surfactant is cocamidopropylbetain.
 - 7. A delayed release coated core according to anyone of claim 1 to 6, characterised in that the active substance is chosen among diltazem, theophylline, felodipine, verapamil, clonidine, acebutolol, alprenolol, betaxolol, metoprolol, nadolol, propranolol, timolol, captopril, enalapril, fosinopril, tiapamil, gallopamil, amlodipine, nitrendipine, nisoldipine, nicardipine, felodipine, molsidamine, indomethacin, sulindac, indoprofen, ketoprofen, flurbiprofen, fenbufen, fluprofen, diclofenac, tiaprofenic acid, naproxen, mizolastin, terbutaline, salbutamol, betamethasone, prednisone, methylprednisone, dexamethasone, prednisolone,

sumatriptan, naratriptan, cimetidine, ranitidine, famotidine, nizatidine, omeprozole, morphine, fenoprofen, ibuprofen, ketoprofen, alclofenac, mefenamic, alfuzosin, prazosin, tamsulosin, levodopa and methyldopa, their salts and pharmacologically active esters.

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8. A delayed release coated core according to anyone of claim 1 to 7, characterised in that it is a particle, pellet, bead, granule or spheroid, of a diameter comprised between 0.3 and 3 mm.

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9. A delayed release coated core according to anyone of claim 1 to 7, characterised in that it is a tablet.

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10. A delayed release coated core according to anyone of claim 1 to 7, characterised in that it is a minitablet.

11. A delayed release coated core according to anyone of claim 1 to 10, characterised in that the core is separated from the polymer coating by a layer of water soluble polymer.

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12. A delayed release coated core according to claim 11, characterised in that said soluble polymer is chosen among hydroxypropylmethylcellulose, hydroxyethylcellulose and polyvinylpyrolidone.

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13. A pharmaceutical dosage form comprising at least a delayed release coated core according to anyone of claims 1 to 12.

14. A pharmaceutical dosage form according to claim 13, characterised in that it takes the form of a tablet, a multilayer tablet, a multicoated tablet or a capsule.

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15. A pharmaceutical dosage form according to claim 13 or 14, characterised in that coated cores of differing delayed release times are combined together to give "stepped" release profile.

- 16. A pharmaceutical dosage form according to claim 13 or 14, characterised in that the release coated core(s) is/are combined with other galenic entitie(s), which release is immediate or sustained.
- 17. A pharmaceutical dosage form according to claim 16, characterised in that the other galenic entitie(s) contain(s) a different active substance as in the release coated core(s).
- 18. A pharmaceutical dosage form according to claim 16, characterised in that a first release pulse occurs immediately and a second release pulse is delayed to a fixed time.
 - 19. A capsule according to claim 16, characterised in that it comprises the delayed release coated cores according to claim 8 or 10 and an immediate and/or sustained release entity chosen alternatively among
 - (i) immediate release particles or minitablets or an immediate release granulate or powder,
 - (ii) controlled release particles or minitablets.

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- 20. A tablet according to claim 16, characterised in that it comprises the delayed release coated cores according to claim 8 imbedded in a rapidly desintegrating matrix and alternatively in that
 - (i) the matrix is free of the active substance,
 - (ii) the matrix also comprises the active substance,
 - (iii) sustained release particles are mixed to the delayed release particles,
- (iv) immediate release particles are mixed with the delayed release coated particles,
- (v) the delayed release particles are further coated with a layer comprising the active substance, allowing an immediate release,
- (vi) the tablet consists of one or more layers comprising the delayed release particles in the rapidly desintegreting matrix and of one or more layers comprising the active substance in an immediate release matrix.

- 21. Capsule according to claim 16, characterised in that it comprises one or more immediate release tablets and one or more delayed release tablets according to claim 9.
- 22. Multicoated tablets according to claim 16, characterised in that the tablet is coated with an immediate release soluble or disintegrable coating.

WO 01/00182 PCT/EP00/06795

1 / 3

FIG. 1

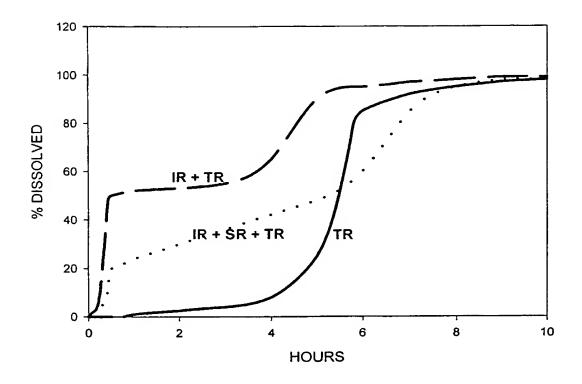
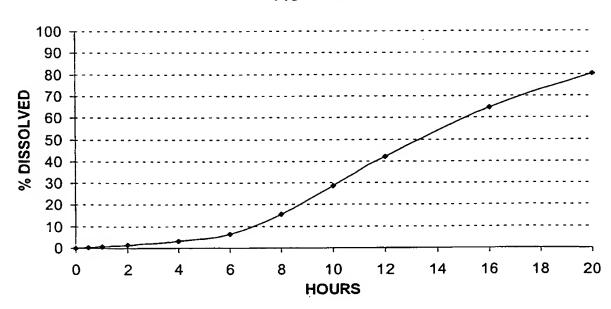


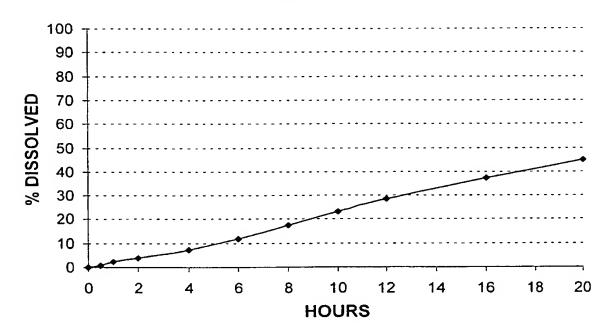
FIG. 2



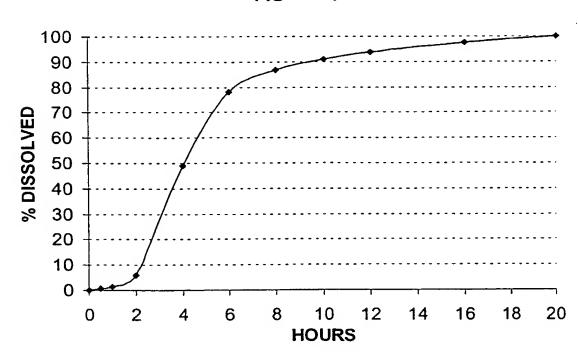
WO 01/00182 PCT/EP00/06795

2 / 3

FIG. 3







WO 01/00182

3 / 3

FIG. 5

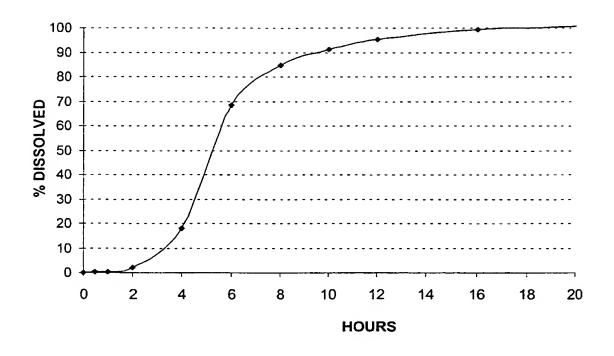
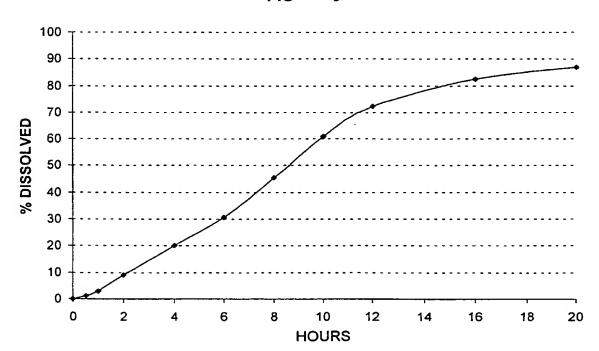


FIG. 6



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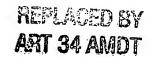
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Claims

- 1. A delayed release coated core comprising an active substance in its core and a polymer coating comprising at least one or more ammonio methacrylate copolymers, characterised in that the core comprises at least one ore more surfactants.
- 2. A delayed release coated core according to claim 1, characterised in that the surfactants are cationic or zwitterionic in nature.
- 3. A delayed release coated core according to claim 1 or 2, characterised in that the ammonio methacrylate copolymers are of type A or B.
- 4. A delayed release coated core according to anyone of claim 1 to 3, characterised in that the cationic surfactants are chosen among trimethyl-dimyristoyl-ammonium propionate, dimethyl-dioctadecyl-ammonium bromide, trimethyl-cetyl-ammonium bromide, dimethyl-didodecyl--ammonium bromide, benzalkonium chloride, cetylpyridinium chloride and cetrimide.
- 5. A delayed release coated core according to anyone of claim 1 to 3, characterised in that the zwitterionic surfactants are chosen among N-alkylbetaines, C-alkylbetaines, N-alkylamidobetaines, N-alkylglycines, phosphatidylcholines and lecithins.
- 6. A delayed release coated core according to claim 5, characterised in that the zwitterionic surfactant is cocamidopropylbetain.
- 7. A delayed release coated core according to anyone of claim 1 to 6, characterised in that the active substance is chosen among diltazem, theophylline, felodipine, verapamil, clonidine, acebutolol, alprenolol, betaxolol, metoprolol, nadolol, propranolol, timolol, captopril, enalapril, fosinopril, tiapamil, gallopamil, amlodipine, nitrendipine, nisoldipine, nicardipine, felodipine, molsidamine, indomethacin, sulindac, indoprofen, ketoprofen, flurbiprofen, fenbufen, fluprofen, diclofenac, tiaprofenic acid, naproxen, mizolastin, terbutaline, salbutamol, betamethasone, prednisone, methylprednisone, dexamethasone, prednisolone,

sumatriptan, naratriptan, cimetidine, ranitidine, famotidine, nizatidine, omeprozole, morphine, fenoprofen, ibuprofen, ketoprofen, alclofenac, mefenamic, alfuzosin, prazosin, tamsulosin, levodopa and methyldopa, their salts and pharmacologically active esters.

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- 8. A delayed release coated core according to anyone of claim 1 to 7, characterised in that it is a particle, pellet, bead, granule or spheroid, of a diameter comprised between 0.3 and 3 mm.
- 9. A delayed release coated core according to anyone of claim 1 to 7, characterised in that it is a tablet.
 - 10. A delayed release coated core according to anyone of claim 1 to 7, characterised in that it is a minitablet.
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- 11. A delayed release coated core according to anyone of claim 1 to 10, characterised in that the core is separated from the polymer coating by a layer of water soluble polymer.
- 12. A delayed release coated core according to claim 11, characterised in that said soluble polymer is chosen among hydroxypropylmethylcellulose, hydroxyethylcellulose and polyvinylpyrolidone.
 - 13. A pharmaceutical dosage form comprising at least a delayed release coated core according to anyone of claims 1 to 12.
 - 14. A pharmaceutical dosage form according to claim 13, characterised in that it takes the form of a tablet, a multilayer tablet, a multicoated tablet or a capsule.
- 15. A pharmaceutical dosage form according to claim 13 or 14, characterised in that coated cores of differing delayed release times are combined together to give "stepped" release profile.

- 16. A pharmaceutical dosage form according to claim 13 or 14, characterised in that the release coated core(s) is/are combined with other galenic entitie(s), which release is immediate or sustained.
- 17. A pharmaceutical dosage form according to claim 16, characterised in that the other galenic entitie(s) contain(s) a different active substance as in the release coated core(s).
- 18. A pharmaceutical dosage form according to claim 16, characterised in that a first release pulse occurs immediately and a second release pulse is delayed to a fixed time.
 - 19. A capsule according to claim 16, characterised in that it comprises the delayed release coated cores according to claim 8 or 10 and an immediate and/or sustained release entity chosen alternatively among
 - (i) immediate release particles or minitablets or an immediate release granulate or powder,
 - (ii) controlled release particles or minitablets.

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- 20. A tablet according to claim 16, characterised in that it comprises the delayed release coated cores according to claim 8 imbedded in a rapidly desintegrating matrix and alternatively in that
 - (i) the matrix is free of the active substance,
 - (ii) the matrix also comprises the active substance,
 - (iii) sustained release particles are mixed to the delayed release particles,
- (iv) immediate release particles are mixed with the delayed release coated particles,
- (v) the delayed release particles are further coated with a layer comprising the active substance, allowing an immediate release,
- (vi) the tablet consists of one or more layers comprising the delayed release particles in the rapidly desintegreting matrix and of one or more layers comprising the active substance in an immediate release matrix.

- 21. Capsule according to claim 16, characterised in that it comprises one or more immediate release tablets and one or more delayed release tablets according to claim 9.
- 22. Multicoated tablets according to claim 16, characterised in that the tablet is coated with an immediate release soluble or disintegrable coating.



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INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference FOR FURTHER see Notification of Transmittal of International Search Report					
(Form PCT/ISA/220) as well as, where applicable, Item 5 below.					
SANSYL002/MB International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)			
•••					
PCT/EP 00/06795	27/06/2000	28/06/1999			
Applicant					
SANOFI-SYNTHELABO					
This international Search Report has been	n prepared by this international Searching Aut	hority and is transmitted to the applicant			
according to Article 18. A copy is being tra	ansmitted to the International Bureau.				
This international Search Report consists	of a total of 2 sheets.				
l con	a copy of each prior art document cited in this	report.			
		<u> </u>			
Basis of the report					
	International search was carried out on the bas less otherwise indicated under this item.	sis of the International application in the			
the international search w Authority (Rule 23.1(b)).	vas carried out on the basis of a translation of ti	he international application furnished to this			
	nd/or amino acid sequence disclosed in the in	nternational application, the international search			
was carried out on the basis of the	e sequence listing:				
. =	onal application in written form.				
· =	ernational application in computer readable form	II.			
	o this Authority in written form.				
=	o this Authority in computer readble form. becauently furnished written sequence listing d	has not no havand the disclosure in the			
	s filed has been fumished.	bes not go beyond the disclosure in the			
the statement that the info	ormation recorded in computer readable form is	s identical to the written sequence listing has been			
Tamisied					
2. Certain claims were fou	nd unsearchable (See Box I).				
3. Unity of invention is lac	king (see Box II).				
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4. With regard to the title,					
the text is approved as su	ibmitted by the applicant.				
the text has been established by this Authority to read as follows:					
E Mills report to the chatron					
5. With regard to the abstract,	shoulded by the applicant				
the text is approved as submitted by the applicant. the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may,					
within one month from the date of mailing of this international search report, submit comments to this Authority.					
6. The figure of the drawings to be publ	ished with the abstract is Figure No.				
as suggested by the appli	cant.	None of the figures.			
because the applicant fall	ed to suggest a figure.				
because this figure better	characterizes the invention.				



A. CLASSIFICATION OF SUBJECT MATTER IPC 7 A61K9/50

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7-A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

WPI Data, PAJ, EPO-Internal, CHEM ABS Data

C. DOCUM	ENTS CONSIDERED TO BE RELEVANT	
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 97 23219 A (LABORATOIRES DES PRODUITS ETHIQUES ETHYPHARM) 3 July 1997 (1997-07-03)	1-3, 7-10,13, 14
Υ	claims 1,6,14,15 page 5, line 31 - line 36	11,12
Υ	WO 95 03052 A (WARNER-LAMBERT) 2 February 1995 (1995-02-02) claim 1 page 7, line 26 -page 8, line 7 page 8, line 27 -page 9, line 22	11,12
X	EP 0 386 967 A (YAMANOUCHI) 12 September 1990 (1990-09-12) claims 1-3 column 3, line 5 - line 29 column 4, line 11 - line 13	1,3, 7-10,13, 14

X Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
Special categories of cited documents: 'A' document defining the general state of the art which is not considered to be of particular relevance 'E' earlier document but published on or after the international filing date 'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) 'O' document referring to an oral disclosure, use, exhibition or other means 'P' document published prior to the international filing date but later than the priority date claimed	 'T' later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention 'X' document of particular relevance; the claimed Invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone 'Y' document of particular relevance; the claimed Invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. '&' document member of the same patent family
Date of the actual completion of the International search 7 December 2000	Date of mailing of the International search report 14/12/2000
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Ventura Amat, A



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